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Front & Rear Flares

#5605, 5607 Date 10/23/06

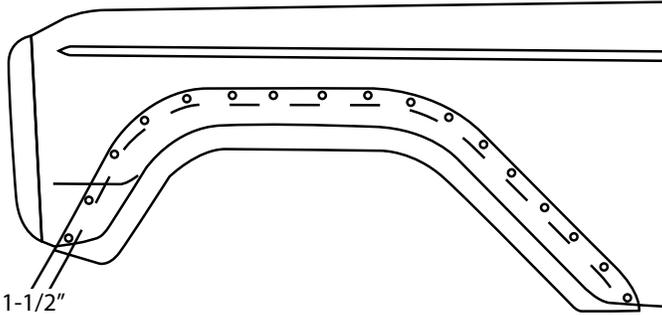
Installing Rear Flares

1. Place flares against the Bronco body, left side of vehicle so you may center flare between gas tank caps if you have the auxiliary gas tank. Use a marker pen to draw a line around the perimeter of the flare. Remove flare and draw 2nd line 1-1/2" below 1st line and cut on 2nd line with an air chisel or saber saw.
2. You may cut pie shaped pieces out of the vinyl welting at areas where it curves if you wish. Drill size is 1/8". 1st drill #1 hole in the flare and welting at ridge in flare at rear of wheel opening. With this rivet fastened drill and place one rivet at the 12 o'clock position and another at the 9 o'clock position. Do not place welting under these rivets at this time. Going back to the #1 rivet work both ways from this position. When the rivet at the 12 o'clock position gets in your way drill it out and continue towards the rivet at the 9 o'clock position, then drill this rivet out and finish installing rivets. Trim welting both sides at the bottom and clean flare with Armour All or equivalent.

Installing Front Flares

1. Use same method as the foregoing except there is no ridge where #1 rivet goes so this step may be eliminated. Use 2 rivets at same position as described in step #2 and drill these out as described. Following these instructions will keep the flare from walking which causes the flare to bulge out between rivets. Keep the welting tight to cover the exposed edge of the fiberglass.

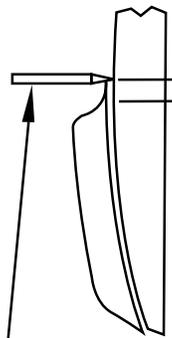
Front Fender



Trace Line

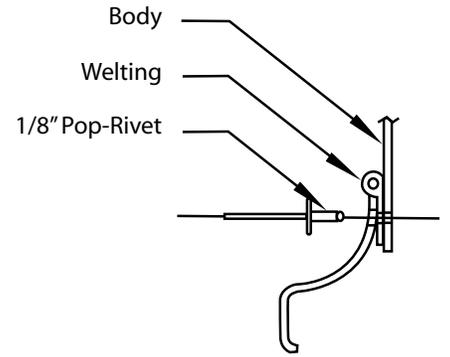
1-1/2"

Cut Line



1-1/2"

Marker Pen

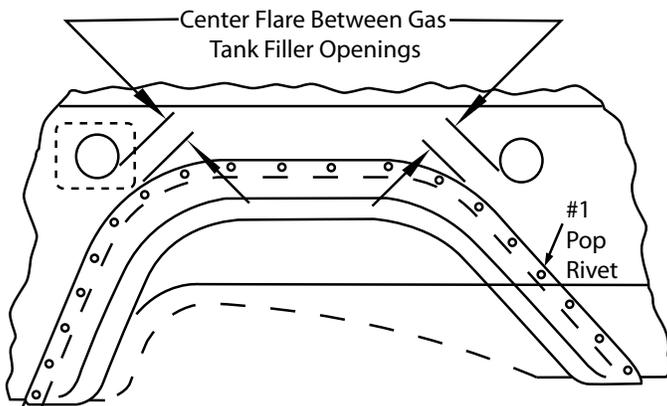


Body

Welting

1/8" Pop-Rivet

Rear Fender



Center Flare Between Gas
Tank Filler Openings

#1
Pop
Rivet

Trace Line

1-1/2"

Cut Line